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MODEL 791/891
LED ASSEMBLY REPLACEMENT
0027265SK & 0027266SK

DESCRIPTION

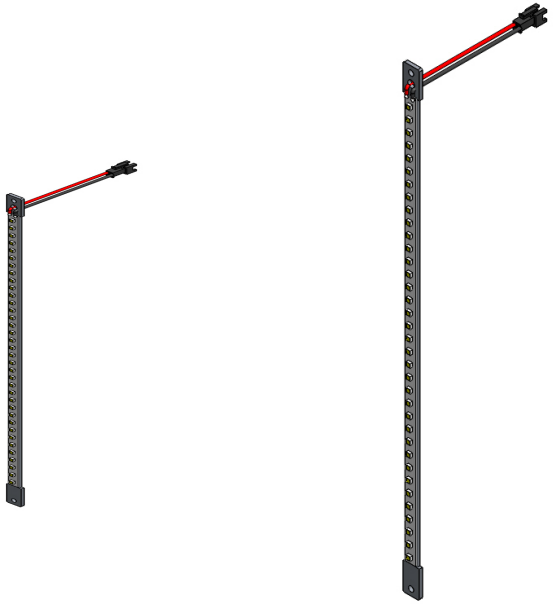
This document illustrates how to replace the LED Assemblies for models 791 & 891.

-For replacement of the side LED, continue to page 2.

-To replace the top LED, continue to page 4.

TOOLS NEEDED

- #2 Phillips Screwdriver (Stubby Recommended)
- 7 mm Socket Wrench or Driver



PARTS INCLUDED

- (1) 0027265 - 6” LED Assembly (791 Top)

  OR
- (1) 0027266 - 12” LED Assembly (891 Top & 791/891 Side)

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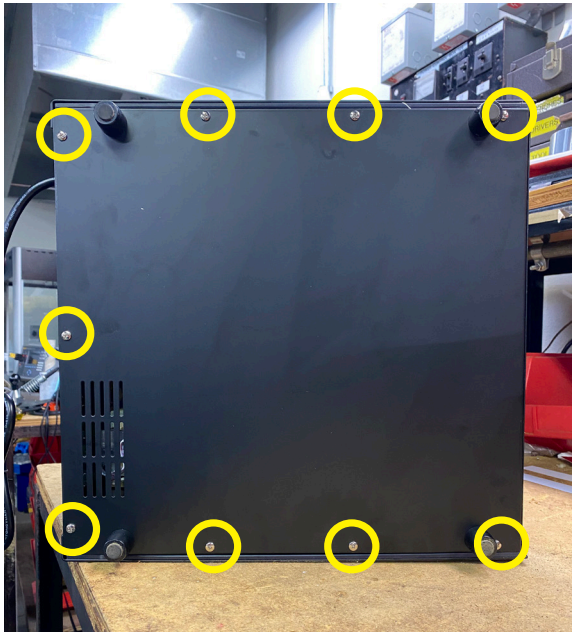
UNPLUG UNIT FROM OUTLET AND ALLOW TO COOL

Side LED Assembly Replacement

(Model 891 used in images)

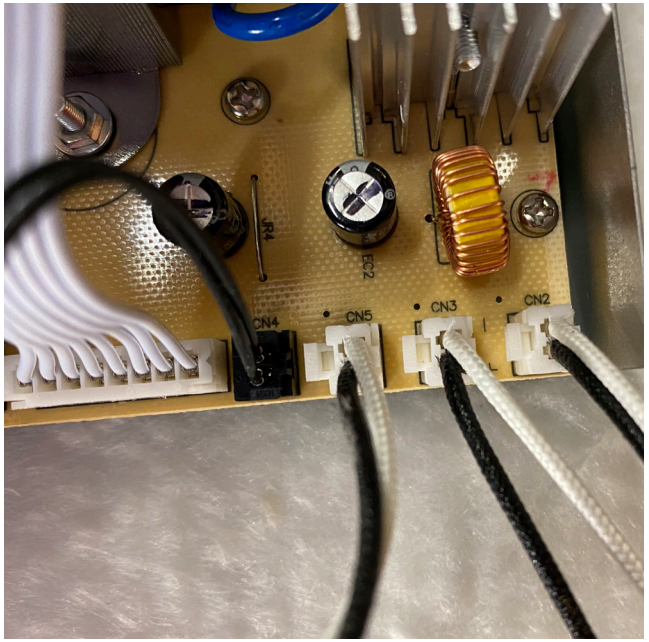
1 Remove the racks from inside of the unit and then place the unit on its side. Remove (9) screws and remove the bottom panel.

Note: Both units have 9 screws but the layout is different.



2 Unplug the LED assembly from the power board.

From a rear view of the unit, the:
Left LED assembly plugs into CN5.
Right LED assembly plugs into CN3.



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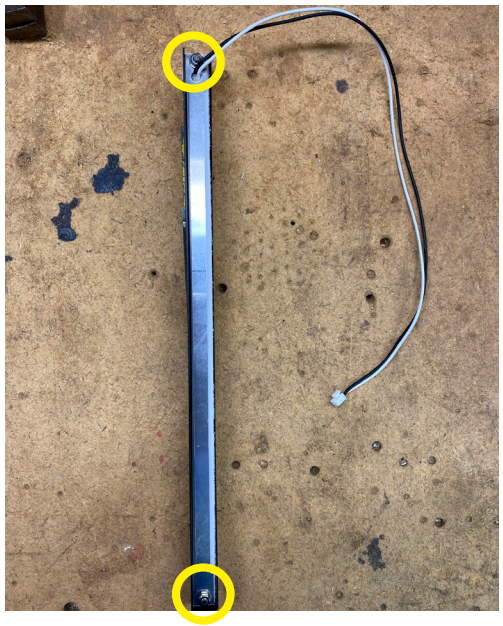
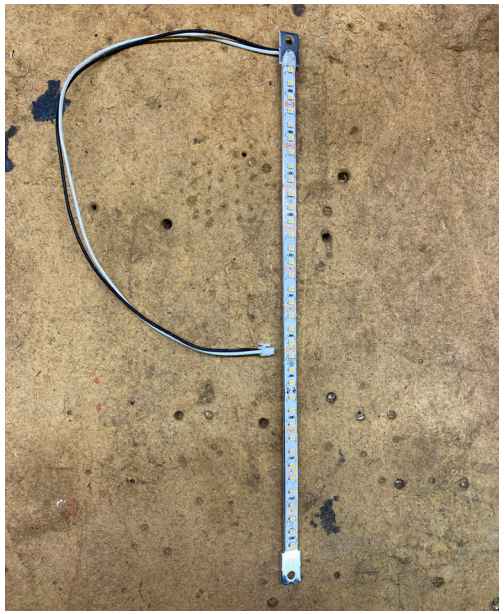
3 Flip the unit back into an upright position. Using the 7 mm socket wrench or driver, remove (2) nuts that hold the rack holder in place with the unit.

4 Remove the LED assembly/rack holder. Remove (2) nuts that hold the LED assembly to the rack holder.



5 Using the new LED assembly, complete all steps in reverse order and you have successfully replaced your units side (12”) LED assembly. Your unit is now ready for operation.



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Top LED Assembly Replacement

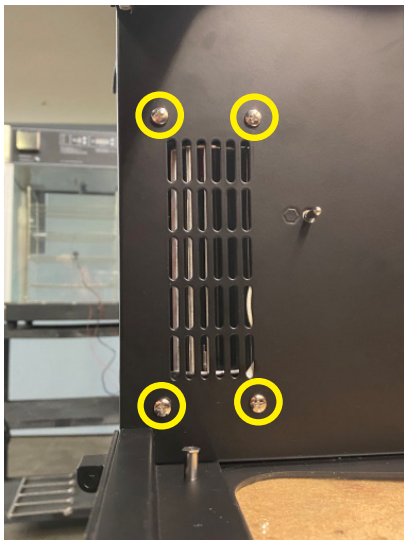
(Model 791 used in images)

1 Remove the racks from inside of the unit.

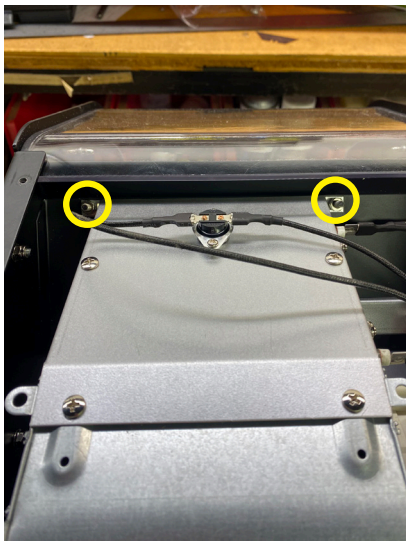
791: Remove (6) screws from the top panel.
891: Remove (7) screws.

Remove the top panel.

2 Remove (4) screws from the inside-top of the unit.



3 Remove (2) nuts that holds the blower motor in place; Remove the blower motor assembly.



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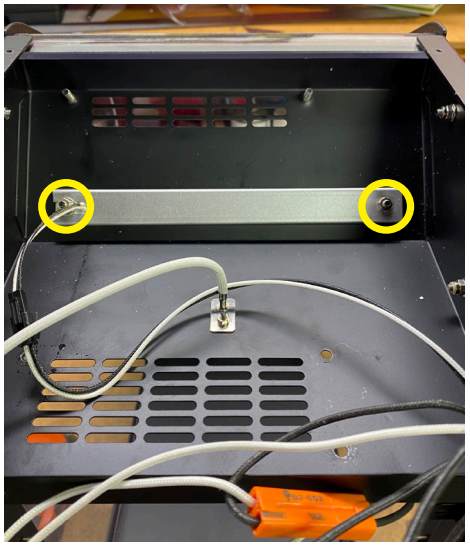
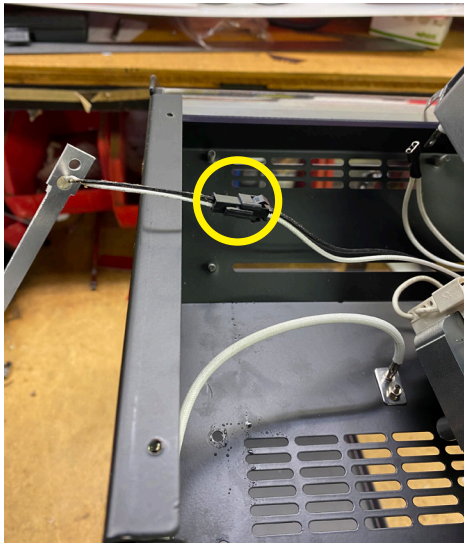
4 Remove (2) nuts that hold the LED assembly in place with the unit.



5 Pull the outer covering of the LED assembly off. Unclip the assembly from the wires that lead to the power board.



6 Using the new LED assembly, complete all steps in reverse order and you have successfully replaced your units top (6” strip for the 791 or 12” for the 891) LED assembly. Your unit is now ready for operation.