



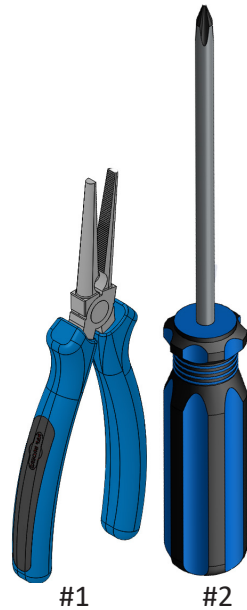
**WISCO INDUSTRIES, INC.**

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**MODEL 621  
CONTROL PANEL ASSEMBLY  
0027439SK**

**DESCRIPTION:**

This document illustrates how to replace the Control Panel Assembly in your Model 621.



**TOOLS NEEDED**

- Pliers (Needle Nose Recommended)
- #2 Phillips Head Screwdriver

**PARTS INCLUDED**

- (1) 0027439 - CONTROL PANEL ASSEMBLY

Please review this document thoroughly before beginning repairs. Wisco recommends using qualified local service agents. Wisco does not have authorized service agents.

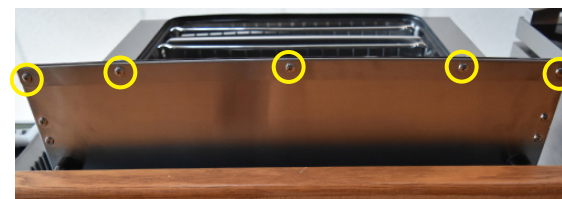


**UNPLUG UNIT FROM OUTLET AND ALLOW TO COOL**

- 1** Remove the door (if necessary, see door removal instructions) and gently pull out the door gasket by grabbing from any corner.



- 2** Remove the (5) screws along the bottom of the Control Panel.



- 3** Remove the front (8) screws of the Control Panel. Note the smaller sized screws that are located within the gasket channel.



- 4** Carefully disconnect the five wire connections from the Power Board. (**Note:** Mark where each wire connects to.)

Using the new panel, complete all steps in reverse order and you have successfully replaced your units Control Panel Assembly. Your unit is now ready for operation.

