

**MODEL 425 DIGITAL BOARD KIT**  
**KIT #0023011SK**

**TOOLS NEEDED:**

Phillips Screwdriver  
Wire Snipper  
6 mm or 7/32 Wrench or Socket

**PARTS INCLUDED:**

Digital Board - 0023011  
Cable Strap - 009595 (qty 2)

**Installation Instructions:**

- 1) Unplug oven from outlet.
  - 2) Remove the clean-out tray and pizza grill assembly.
  - 3) Turn oven over to remove base panel. Remove (6) phillips head screws (2 on either end, and one each on the front and back).
  - 4) Locate the digital board in the mechanical area of the oven. Snip off the plastic strap clamps that hold the large flat white wire coming from the digital board.
  - 5) Remove (4) hex nuts that hold the digital board to the inside front of oven. Use either a 6 mm or a 7/32 wrench or socket. \*Important, leave digital boards stand-offs and screws in panel. Keep nuts for re-assembly.
  - 6) Lift digital board out of oven. Trace the large flat white wire back to control board. Pull digital boards plug from control board. Discard digital board.
- \* **Replace digital board with authorized Wisco parts only.**
- 7) Slide replacement digital board over the (4) mounting screws and stand-offs. Orientation of board should be control buttons toward oven front, and on the edge closest to you.
- \* **Important, before plugging digital board into control board, either wrap or tuck digital board wiring away from the inner housing or rewire tie to other wires.**
- 8) Plug digital board into control board. Note: The plug attaches only one way. The flat of the plug goes to the left. The right side has two formed ridges that snap into the control board outlet.
  - 9) Reattach base to oven. Turn back over, plug in. Unit is now ready for operation.