

**REPLACEMENT INSTRUCTIONS FOR ENCLOSURE SERVICE KIT FOR 680-1**  
**PART NUMBER 0016135-1S**

TOOLS NEEDED:

REGULAR SCREWDRIVER

PHILLIPS SCREWDRIVER

5/16" OPEN END WRENCH (OR ADJUSTABLE WRENCH)

11/32" OPEN END WRENCH (OR ADJUSTABLE WRENCH)

1. UNPLUG UNIT FROM POWER.

2. REMOVE DOOR BY OPENING AND LIFTING UP. HINGES WILL SEPARATE. SET DOOR ASIDE.

3. REMOVE OUTER TRIM STRIP ON OUTER RIGHT SIDE OF ENCLOSURE BY REMOVING (2) ACORN NUTS LOCATED ON THE INNER RIGHT SIDE. REMOVE (2) SCREWS AND SET OUTER TRIM STRIP ASIDE.

**NOTE:** REATTACH ALL HARDWARE TO REMOVED PARTS FOR EASE OF IDENTIFICATION FOR REASSEMBLY.

4. REMOVE RIGHT TRIM STRIP LOCATED ON INNER RIGHT SIDE OF ENCLOSURE BY LOOSENING THE CLOSEST SCREW TO THE TRIM STRIP ON OUTSIDE OF ENCLOSURE THAT SECURES SHELF TO THE ENCLOSURE. PULL BACK TO REMOVE STRIP.

5. REMOVE OUTER HINGE COVER LOCATED ON OUTER LEFT SIDE. THERE ARE (6) ACORN NUTS ON THE INNER LEFT SIDE. REMOVE THE (2) ACORN NUTS AND THE SCREWS THAT ARE THE FURTHEST INSIDE, ONE ON TOP AND ONE ON BOTTOM. SET OUTER HINGE COVER ASIDE.

**NOTE:** REATTACH ALL HARDWARE TO REMOVED PARTS FOR EASE OF IDENTIFICATION FOR REASSEMBLY.

6. REMOVE HINGES ON OUTER LEFT SIDE OF ENCLOSURE AND SET ASIDE.

**NOTE:** REATTACH ALL HARDWARE TO REMOVED PARTS FOR EASE OF IDENTIFICATION FOR REASSEMBLY.

7. REMOVE LEFT TRIM STRIP LOCATED ON INNER LEFT SIDE OF ENCLOSURE BY LOOSENING THE CLOSEST SCREW TO THE TRIM STRIP ON OUTSIDE OF ENCLOSURE THAT SECURES UPPER SHELF TO THE ENCLOSURE. PULL BACK TO REMOVE STRIP.

8. DETACH CANOPY AND UPPER BULB GUARD BY REMOVING (4) ACORN NUTS LOCATED INSIDE OF ALL FOUR CORNERS OF CANOPY. ONCE ALL (4) ACORN NUTS ARE REMOVED, REMOVE THE BOLTS AND CUP WASHERS. THE UPPER BULB GUARD WILL SLIDE DOWN AND OUT THE FRONT. LIFT OFF THE CANOPY AND SET ASIDE. LEAVE CORD FOR UPPER LAMP PLUGGED IN.

**NOTE:** REATTACH ALL HARDWARE TO REMOVED PARTS FOR EASE OF IDENTIFICATION FOR REASSEMBLY.

9. DETACH SHELF BY REMOVING (4) SCREWS AND CUP WASHERS THAT SECURE THE SHELF TO THE ENCLOSURE. THESE ARE LOCATED ON OUTER SURFACE OF ENCLOSURE. HOLD SHELF WHILE REMOVING SCREWS. SET ASIDE.

10. DETACH ENCLOSURE BY REMOVING (5) SCREWS AND CUP WASHERS THAT SECURE THE ENCLOSURE TO THE BASE. THESE ARE LOCATED ON OUTER SURFACE OF ENCLOSURE.

11. REMOVE REPLACEMENT ENCLOSURE FROM CARTON. REMOVE PROTECTIVE BUBBLE WRAP AND PEEL PROTECTIVE PAPER FROM ENCLOSURE.

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12. PLACE BOTTOM OF ENCLOSURE AROUND BASE AND TIGHTEN WITH (5) SCREWS AND CUP WASHERS.

13. REPLACE SHELF IN CENTER POSITION AND HOLD WHILE ATTACHING WITH (4) SCREWS AND CUP WASHERS. MAKE SURE WIRES ARE ON THE OUTSIDE OF ENCLOSURE. **BE CAREFUL NOT TO SCRATCH REPLACEMENT ENCLOSURE WHEN POSITIONING SHELF.**

14. ALIGN HOLES IN SIDES OF CANOPY WITH HOLES IN SIDES OF ENCLOSURE. GUIDE UPPER LAMP WIRE INTO SLOT IN UPPER RIGHT HAND CORNER OF ENCLOSURE.

15. REPLACE CEILING CHAMBER AND ALIGN WITH (4) HOLES IN ENCLOSURE AND HOOD. TO SECURE, USE (4) SCREWS WITH CUP WASHERS.

16. REINSTALL LEFT TRIM STRIP ("L" BRACKET WITH 6 HOLES) ON INNER LEFT SIDE BY LOOSENING THE CLOSEST SCREW TO THE TRIM STRIP LOCATED ON OUTER SURFACE OF ENCLOSURE THAT SECURES THE SHELF TO THE ENCLOSURE. SLIDE THE TRIM STRIP INTO PLACE AND ALIGN THE HOLES IN THE TRIM STRIP WITH THE HOLES IN THE ENCLOSURE. TIGHTEN THE SCREW THAT SECURES THE SHELF TO THE ENCLOSURE.

17. REINSTALL HINGES TO THE OUTER LEFT SIDE OF ENCLOSURE. MAKE SURE HINGES ARE INSTALLED WITH THE ROLLED HALF DOWN. TIGHTEN WITH (4) SCREWS AND ACORN NUTS.

**NOTE:** ACORN NUTS GO ON THE INSIDE OF THE UNIT.

18. REINSTALL OUTER HINGE COVER (CHANNEL WITH 2 HOLES AND 2 NOTCHES) ON OUTER LEFT SIDE AND SECURE WITH (2) SCREWS AND ACORN NUTS.

**NOTE:** ACORN NUTS GO ON THE INSIDE OF THE UNIT.

19. REINSTALL RIGHT TRIM STRIP ("L" BRACKET WITH 2 HOLES AND A NOTCH) ON INNER RIGHT SIDE BY LOOSENING THE CLOSEST SCREW TO THE TRIM STRIP LOCATED ON THE OUTER SURFACE OF ENCLOSURE THAT SECURES UPPER SHELF TO THE ENCLOSURE. SLIDE THE TRIM STRIP WITH THE BENT EDGE OF THE STRIP COVERING THE FRONT RIGHT EDGE OF THE ENCLOSURE. TIGHTEN SCREW THAT SECURES SHELF TO THE ENCLOSURE.

20. REPLACE OUTER TRIM STRIP (CHANNEL WITH 2 HOLES) ON OUTER RIGHT SIDE OVER THE WIRES AND ALIGN HOLES IN STRIP WITH HOLES IN ENCLOSURE AND TIGHTEN WITH (2) SCREWS AND ACORN NUTS.

**NOTE:** ACORN NUTS GO ON THE INSIDE OF THE UNIT.

21. REPLACE DOOR ON HINGES AND CLOSE. DOOR SHOULDN'T HIT THE SWITCHES WHEN CLOSED.

22. DO NOT DISCARD ANY REGULATORY INFORMATION. **RETAIN WISCO SERIAL PLATE , UL AND NSF DECAL, AND ANY OTHER IDENTIFYING LABELS FOR FUTURE USE AND FOR HEALTH AND SAFETY INSPECTION USE.**