

616 AND 616N BEEPER REPLACEMENT SERVICE KIT  
PART #0018061B-SK

**TOOLS NEEDED**

Phillips screw driver  
Slotted screw driver  
Wire snipper  
Plyers or ½ Nut driver

**PARTS INCLUDED**

Timer (part #0018061B)  
Timer screws x2  
Washer x1  
Wire Ties x3

- 1.) Unplug unit from outlet.
- 2.) Take off side access panel (you will need to remove 8 screws.)
- 3.) Cut wire ties. Be careful as to not cut the wires.
- 4.) Unplug thin white wire from timer to beeper.
- 5.) Unplug thin red wire from the terminal block to beeper.
- 6.) Remove beeper completely & discard, or snip the red & white wires back to the beeper body.
- 7.) Remove timer knob.
- 8.) Remove timer nut (save, needed later.)
- 9.) Remove all the wires from the timer.
- 10.) Discard timer and short white timer wire.

***\* Installing the new 30 minute timer with bell***

- 11.) Attach the white wire coming from the black side of the power cord to L1 on the back of the bell timer.
- 12.) Attach the white wire coming from the terminal block to the back of the bell timer.
- 13.) Install the new bell timer (note: the bell has “top” stamped into it.)
- 14.) To secure the bell timer to the oven use the mounting nut from the discarded timer, & tighten securely. Check to make sure the bell timer does not rotate, if the timer rotates remove the mounting nut & add the bell timer washer. Re-tighten & check for rotation.
- 15.) Use wire ties to secure all wires away from the fan blade.
- 16.) Reassemble side panel, be sure to tighten 8 screws.
- 17.) Plug unit in. Oven is now ready for operation