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MODEL 690-16 TWO DOOR RETRO FIT KIT **KIT # 0016812BLK-SK**

TOOLS NEEDED

Phillips Screw Driver

PARTS INCLUDED

1x 0016369-BLK 16" Hinge Corner
1x 0016812-BLK 690-16 Door Assy
2x 0016800M Male Hinges
4x 0017323 #6 Screws (for Hinges)
1x 0016368-BLK RT 16" Door Column

**Note: Before you begin locate the 16" hinge cover. The hinge cover is the corner with 9 holes on the short side. Place the corner on a surface with the long side laying flat, and the short side with the 9 holes facing up and to the left. Attach the male hinges to the outside of the short side using the 4x #6 screws in the kit. The hinge holes are located 3 inches in from the edges of the corner. The hinge pins must face up, or away from you.*

INSTALLATION INSTRUCTIONS

1. Unplug warmer from outlet.
2. Rotate warmer around until you are looking at the end panel (opposite of the existing door.)
3. Remove the black topper/hood by removing the 4 screws that are holding it on.
4. Remove the inside rack holders from both corners of the non-door side.
5. Remove 4 outside screws from both corners of the non-door side (flat screws are located at the top and round head screws at the bottom.) Discard the corners.
6. Pull the non-door side panel away from the base. Discard this side panel.
7. Peel the clear caulk away from the base on the non-door side of the unit.
8. Attach the outer hinge door column to the left side with the hinge pins facing up and toward you. (Do not over tighten screws, or let the metal around the screw holes deform.)
9. Attach the Right hand outer door column with the 2 sets of (2) holes facing you.
10. Reassemble the other remaining parts as needed.
11. Attach door assembly to the male pinned hinges.
12. Plug warmer in. The warmer is now ready for operation.