



WISCO INDUSTRIES, INC.

EQUIPMENT LIST

Stampings

- ÿ (3) 38 Ton OBS Punch Presses
- ÿ (3) 45 Ton OBI Punch Presses
- ÿ (1) 45 Ton OBS High Speed Punch Press
- ÿ (1) 60 Ton OBS Punch Press
- ÿ (2) 75 Ton OBI Punch Presses
- ÿ (1) 90 Ton OBS Punch Press
- ÿ (4) 88 Ton OBS Punch Presses
- ÿ (1) 110 Ton OBI Punch Press
- ÿ (4) 165 Ton OBS Punch Presses
- ÿ (2) 220 Ton OBW Punch Presses
- ÿ (1) 250 Ton OBI Punch Press
- ÿ (1) 250 Ton Straightside Punch Press
- ÿ (1) 300 Ton Straightside Punch Press
- ÿ (1) 330 Ton Straightside Punch Press

Note:

Many presses are equipped with Coil Unloaders and Straighteners, Servo Drive Feeders, Nitrogen Cushions and Die Protection Systems which help increase die life and protects investment in tooling cost.

Machining

- ÿ (2) CNC Turning Center (1) w/ Bar Feeder
- ÿ (1) Milling Machine w/ Proto Trak Control

Note:

Wisco also operates multiple Drill & Tapping Machines

Welding

- ÿ (5) Spot Welding Stations
- ÿ (1) Hanging Spot Welding Station
- ÿ (4) Mig Welding Stations
- ÿ (2) Tig Welding Stations
- ÿ (3) Weld Around Stations



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Fabrications

- ÿ (1) 2 ft. 36 Ton 6 axis CNC Press Brake
- ÿ (2) 4 ft. 36 Ton 6 axis CNC Press Brake
- ÿ (1) 6 ft. 60 Ton 8 axis CNC Press Brake
- ÿ (1) 8 ft. 85 Ton 8 axis CNC Press Brake
- ÿ (2) 10 ft. 125 Ton 8 axis CNC Press Brake
- ÿ (2) Fastener Insertion Systems
- ÿ (3) Turret Punch Presses
- ÿ (2) 3500 watt CO₂ Laser Processing Systems
- ÿ (2) 6 ft. Shears
- ÿ (1) 10 ft. Shear
- ÿ (1) Horizontal Band Saw w/Auto Feed

Note:

Two Turret Punch Presses and the Laser Processing Systems
are equipped with Automated Load and Unload Systems

Deburring and Finishing

- ÿ (1) High Energy Centrifugal Disc Finishing System
- ÿ (1) High Energy Centrifugal Barrel Finishing System
- ÿ (3) Centrifugal Barrel Finishing Systems
- ÿ (3) Vibratory Finishing Systems
- ÿ (1) Ultra Sonic Washer System
- ÿ (1) ConveyORIZED/Monorail Parts Washer
- ÿ (1) Wet Wide Belt Deburring & Finishing Machine

Tool and Die

Wisco Tool and Die Shop utilizes various equipment such as,
CNC Controlled Surface Grinders
CNC Controlled Mills
Heat Treat Ovens
Wire EDM